COMPETENCY STANDARDS

COFFEE POST-HARVEST HANDLING AND PROCESSING LEVEL II



AGRICULTURE, FORESTRY AND FISHERY SECTOR

TECHNICAL EDUCATION AND SKILLS DEVELOPMENT AUTHORITY

Cordillera Administrative Region (CAR)
132 Magsaysay Drive, Loakan Road, Baguio City

Technical Education and Skills Development Act of 1994 (Republic Act No. 7796)

Section 22, "Establishment and Administration of the National Trade Skills Standards" of RA 7796 known as the TESDA Act of 1994 mandates TESDA to establish national occupational skill standards. The Authority shall develop and implement a certification and accreditation program in which private industry groups and trade associations are accredited to conduct approved trade tests, and the local government units to promote such trade testing activities in their respective areas in accordance with the guidelines to be set by the Authority.

The Competency Standards (CS) serve as basis for the:

- 1 Institutional Competency assessment and training certification;
- 2 Registration and delivery of training programs; and
- 3 Development of curriculum and assessment instruments.

Each CS has two sections:

- Section 1 Definition of **Competency Standards** refers to the group of competencies that describes the different functions of the qualification.
- Section 2 The Competency Standards gives the specifications of competencies required for effective work performance.

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COMPETENCY STANDARDS FOR COFFEE POST-HARVEST HANDLING AND PROCESSING LEVEL II

SECTION 1 COFFEE POST-HARVEST HANDLING AND PROCESSING LEVEL II QUALIFICATION DESCRIPTION

This course is designed to enhance the knowledge, desirable attitudes, and skills in inspecting coffee primary/post-harvest processing facilities, preparing tools, materials, and equipment, and processing coffee cherries/ berries. It also includes competencies in applying quality standards, providing and building quality customer relations, and 21st century skills.

The Units of Competency comprising this Qualification include the following:

Unit Code	BASIC COMPETENCIES (21st Century Skills)
400311210	Participate in workplace communication
400311211	Work in a team environment
400311212	Solve/address general workplace problems
400311213	Develop career and life decisions
400311214	Contribute to workplace innovation
400311215	Present relevant information
400311216	Practice occupational safety and health policies and
	procedures
400311217	Exercise efficient and effective sustainable practices in the
	workplace
400311218	Practice entrepreneurial skills in the workplace
Unit Code	COMMON COMPETENCIES
AB-AFF1401100611201	Apply Quality Standards
AB-AFF1401100611202	Provide and Build Quality Customer Relations
Unit Code	CORE COMPETENCIES
AB-AFF1401100611301	Inspect coffee primary/post-harvest processing facilities
AB-AFF1401100611302	Prepare tools and equipment
AB-AFF1401100611303	Prepare materials
AB-AFF1401100611304	Process coffee cherries/berries

A person who has achieved this Qualification is competent to be a:

Green Coffee Beans Proces	sor
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SECTION 2 COMPETENCY STANDARDS

This section gives the details of the contents of the units of competency required in COFFEE POST-HARVEST HANDLING AND PROCESSING LEVEL II.

BASIC COMPETENCIES

UNIT OF COMPETENCY: PARTICIPATE IN WORKPLACE COMMUNICATION

UNIT CODE : 400311210

UNIT DESCRIPTOR: This unit covers the knowledge, skills, and attitude required

to gather, interpret and convey information in response to

workplace requirements.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Obtain and convey workplace information	 1.1 Specific and relevant information is accessed from appropriate sources 1.2 Effective questioning, active listening and speaking skills are used to gather and convey information 1.3 Appropriate medium is used to transfer information and ideas 1.4 Appropriate nonverbal communication is used 1.5 Appropriate lines of communication with supervisors and colleagues are identified and followed 1.6 Defined workplace procedures for the location and storage of information are used 1.7 Personal interaction is carried out clearly and concisely 	 1.1 Effective verbal and nonverbal communication 1.2 Different modes of communication 1.3 Medium of communication in the workplace 1.4 Organizational policies 1.5 Communication procedures and systems 1.6 Lines of Communication 1.7 Technology relevant to the enterprise and the individual's work responsibilities 1.8 Workplace etiquette 	 1.1 Following simple spoken language 1.2 Performing routine workplace duties following simple written notices 1.3 Participating in workplace meetings and discussions 1.4 Preparing workrelated documents 1.5 Estimating, calculating and recording routine workplace measures 1.6 Relating/ Interacting with people of various levels in the workplace 1.7 Gathering and providing basic information in response to workplace requirements

			1.8 Applying basic business writing skills 1.9 Applying interpersonal skills in the workplace 1.10 Performing active-listening skills
2. Perform duties following workplace instructions	2.1 Written notices and instructions are read and interpreted in accordance with organizational guidelines 2.2 Routine written instruction is followed based on established procedures 2.3 Feedback is given to workplace supervisor-based instructions/ information received 2.4 Workplace interactions are conducted in a courteous manner 2.5 Where necessary, clarifications about routine workplace procedures and matters concerning conditions of employment are sought and asked from appropriate sources 2.6 Meetings outcomes are interpreted and implemented	2.1 Effective verbal and non-verbal communication 2.2 Different modes of communication 2.3 Medium of communication in the workplace 2.4 Organizational/ workplace policies 2.5 Communication procedures and systems 2.6 Lines of communication 2.7 Technology relevant to the enterprise and the individual's work responsibilities 2.8 Effective questioning techniques (clarifying and probing) 2.9 Workplace etiquette	2.1 Following simple spoken instructions 2.2 Performing routine workplace duties following simple written notices 2.3 Participating in workplace meetings and discussions 2.4 Completing work- related documents 2.5 Estimating, calculating and recording routine workplace measures 2.6 Relating/ Responding to people of various levels in the workplace 2.7 Gathering and providing information in response to workplace requirements 2.8 Applying basic questioning/ querying 2.9 Applying skills in reading for information 2.10 Applying skills in locating

2 Complets	0.4 Dange of forms	O 4 Effective years = 1	0.4. Camanlatina
3. Complete	3.1 Range of <i>forms</i>	3.1 Effective verbal	3.1 Completing
relevant	relating to conditions	and non-verbal	work- related
work-related	of employment are	communication	documents
documents	completed accurately	3.2 Different modes of	3.2 Applying
	and legibly	communication	operations of
	3.2 Workplace data is	3.3 Workplace forms	addition,
	recorded on standard	and documents	subtraction,
	workplace forms and	3.4 Organizational/	division and
	documents	Workplace policies	multiplication
	3.3 Errors in recording	3.5 Communication	3.3 Gathering and
	information on forms/	procedures and	providing
	documents are	systems	information in
	identified and acted	3.6 Technology	response to
	upon	relevant to the	workplace
	3.4 Reporting	enterprise and the	requirements
	requirements to	individual's work	3.4 Applying
	supervisor are	responsibilities	Effective record
	completed according		keeping skills
	to organizational		
	guidelines		
	guidelliles		

VARIABLE	RANGE
Appropriate sources	May include:
	1.1.Team members
	1.2. Supervisor/Department Head
	1.3. Suppliers
	1.4. Trade personnel
	1.5. Local government
	1.6. Industry bodies
2. Medium	May include:
	2.1. Memorandum
	2.2. Circular
	2.3. Notice
	2.4. Information dissemination
	2.5. Follow-up or verbal instructions
	2.6. Face-to-face communication
	2.7. Electronic media (disk files, cyberspace)
3. Storage	May include:
	3.1. Manual filing system
	3.2.Computer-based filing system
4. Workplace interactions	May include:
	4.1. Face-to-face
	4.2. Telephone
	4.3. Electronic and two-way radio
	4.4. Written including electronic means, memos,
	instruction and forms
	4.5. Non-verbal including gestures, signals, signs and
	diagrams
5. Forms	May include:
	5.1. HR/Personnel forms, telephone message forms, safety reports

Critical Aspects of Competency	Assessment requires evidence that the candidate: 1.1 Prepared written communication following standard format of the organization 1.2 Accessed information using workplace communication equipment/systems 1.3 Made use of relevant terms as an aid to transfer information effectively
	1.4 Conveyed information effectively adopting formal or informal communication
2. Resource Implications	The following resources should be provided: 2.1 Fax machine 2.2 Telephone 2.3 Notebook 2.4 Writing materials 2.5 Computer with Internet connection
3. Methods of Assessment	Competency in this unit may be assessed through: 3.1 Demonstration with oral questioning 3.2 Interview 3.3 Written test 3.4 Third-party report
Context for Assessment	4.1 Competency may be assessed individually in the actual workplace or through an accredited institution

UNIT OF COMPETENCY : WORK IN A TEAM ENVIRONMENT

UNIT CODE : 400311211

UNIT DESCRIPTOR : This unit covers the skills, knowledge, and attitudes to

identify one's roles and responsibilities as a member of a

team.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Describe team role and scope	 1.1 The role and objective of the team is identified from available sources of information 1.2 Team parameters, reporting relationships and responsibilities are identified from team discussions and appropriate external sources 	1.1 Group structure1.2 Group development1.3 Sources of information	 1.1 Communicating with others, appropriately consistent with the culture of the workplace 1.2 Developing ways in improving work structure and performing respective roles in the group or organization
2. Identify one's role and responsibili ty within a team	 2.1 Individual roles and responsibilities within the team environment are identified 2.2 Roles and objectives of the team is identified from available sources of information 2.3 Team parameters, reporting relationships and responsibilities are identified based on team discussions and appropriate external sources 	 2.1 Team roles and objectives 2.2 Team structure and parameters 2.3 Team development 2.4 Sources of information 	2.1 Communicating with others, appropriately consistent with the culture of the workplace 2.2 Developing ways in improving work structure and performing respective roles in the group or organization
3. Work as a team member	3.1 Effective and appropriate forms of communications are used and interactions undertaken with team members based on company practices	 3.1 Communication Process 3.2 Workplace communication protocol 3.3 Team planning and decision making 	3.1 Communicating appropriately, consistent with the culture of the workplace 3.2 Interacting effectively with others

3	3.2 Effective and	3.4	Team thinking	3.3	Deciding as an
	appropriate	3.5	Team roles		individual and
	contributions made to	3.6	Process of team		as a group using
	complement team		development		group think
	activities and	3.7	Workplace		strategies and
	objectives, based on		context		techniques
	workplace context			3.4	Contributing to
3	3.3 Protocols in reporting				Resolution of
	are observed based				issues and
	on standard company				concerns
	practices				
3	3.4 Contribute to the				
	development of team				
	work plans based on				
	an understanding of				
	team's role and				
	objectives				

VARIABLE	RANGE
1. Role and objective of	May include but not limited to:
team	1.1. Work activities in a team environment with
	enterprise or specific sector
	1.2. Limited discretion, initiative and judgment may be
	demonstrated on the job, either individually or in
	a team environment
Sources of information	May include but not limited to:
	2.1. Standard operating and/or other workplace
	procedures
	2.2. Job procedures
	2.3. Machine/equipment manufacturer's specifications
	and instructions
	2.4. Organizational or external personnel
	2.5. Client/supplier instructions
	2.6. Quality standards
	2.7. OHS and environmental standards
Workplace context	May include but not limited to:
	3.1. Work procedures and practices
	3.2. Conditions of work environments
	3.3. Legislation and industrial agreements
	3.4. Standard work practice including the storage,
	safe handling and disposal of chemicals
	3.5. Safety, environmental, housekeeping and quality
	guidelines

1.	Critical Aspects of	Assessment requires evidence that the candidate:
	Competency	1.1 Worked in a team to complete workplace activity
	, ,	1.2 Worked effectively with others
		1.3 Conveyed information in written or oral form
		1.4 Selected and used appropriate workplace language
		1.5 Followed designated work plan for the job
2.	Resource Implications	The following resources should be provided:
	·	2.1 Access to relevant workplace or appropriately simulated
		environment where assessment can take place
		2.2 Materials relevant to the proposed activity or tasks
3.	Methods of	Competency in this unit may be assessed through:
	Assessment	3.1 Role play involving the participation of individual membe
		to the attainment of organizational goal
		3.2 Case studies and scenarios as a basis for discussion o
		issues and strategies in teamwork
		3.3 Socio-drama and socio-metric methods
		3.4 Sensitivity techniques
		3.5 Written Test
4.	Context for	4.1 Competency may be assessed in workplace or in a
	Assessment	simulated workplace setting
		4.2 Assessment shall be observed while task are being
		undertaken whether individually or in group

UNIT OF COMPETENCY : SOLVE/ADDRESS GENERAL WORKPLACE

PROBLEMS

UNIT CODE : 400311212

UNIT DESCRIPTOR : This unit covers the knowledge, skills, and attitudes

required to apply problem-solving techniques to determine the origin of problems and plan for their resolution. It also includes addressing procedural problems through

documentation, and referral.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Identify routine problems	 1.1 Routine problems or procedural problem areas are identified 1.2 Problems to be investigated are defined and determined 1.3 Current conditions of the problem are identified and documented 	1.1 Current industry hardware and software products and services 1.2 Industry maintenance, service and helpdesk practices, processes and procedures 1.3 Industry standard diagnostic tools 1.4 Malfunctions and resolutions	1.1 Identifying current industry hardware and software products and services 1.2 Identifying current industry maintenance, services and helpdesk practices, processes and procedures. 1.3 Identifying current industry standard diagnostic tools 1.4 Describing common malfunctions and resolutions. 1.5 Determining the root cause of a routine malfunction

2. Look for solutions to routine problems	2.1 Potential solutions to problem are identified 2.2 Recommendations about possible solutions are developed, documented, ranked and presented to appropriate person for decision	2.1 Current industry hardware and software products and services 2.2 Industry service and helpdesk practices, processes and procedures 2.3 Operating systems 2.4 Industry standard diagnostic tools	2.1 Identifying current industry hardware and software products and services 2.2 Identifying services and helpdesk practices, processes and procedures.
		2.5 Industry standard diagnostic tools 2.6 Malfunctions and resolutions 2.7 Root cause analysis	2.3 Identifying operating system 2.4 Identifying current industry standard diagnostic tools 2.5 Describing common malfunctions and resolutions. 2.6 Determining the root cause of a routine malfunction
3. Recommend solutions to problems	3.1 Implementation of solutions are planned 3.2 Evaluation of implemented solutions are planned 3.3 Recommended solutions are documented and submit to appropriate person for confirmation	3.1 Standard procedures 3.2 Documentation produce	3.1 Producing documentation that recommends solutions to problems 3.2 Following established procedures

	VARIABLE	RANGE
1.	Problems/Procedural Problem	May include but not limited to: 1.1 Routine/non – routine processes and quality problems 1.2 Equipment selection, availability and failure 1.3 Teamwork and work allocation problem 1.4 Safety and emergency situations and incidents 1.5 Work-related problems outside of own work area
2.	Appropriate person	May include but not limited to: 2.1 Supervisor or manager 2.2 Peers/work colleagues 2.3 Other members of the organization
3.	Document	May include but not limited to: 3.1 Electronic mail 3.2 Briefing notes 3.3 Written report 3.4 Evaluation report
4.	Plan	May include but not limited to: 4.1 Priority requirements 4.2 Coordination and feedback requirements 4.3 Safety requirements 4.4 Risk assessment 4.5 Environmental requirements

1.	Critical Aspects of Competency	Assessment requires evidence that the candidate: 1.1 Determined the root cause of a routine problem 1.2 Identified solutions to procedural problems. 1.3 Produced documentation that recommends solutions to problems. 1.4 Followed established procedures. 1.5 Referred unresolved problems to support persons.
2.	Resource Implications	2.1. Assessment will require access to a workplace over an extended period, or a suitable method of gathering evidence of operating ability over a range of situations.
	Methods of Assessment	Competency in this unit may be assessed through: 3.1 Case Formulation 3.2 Life Narrative Inquiry 3.3 Standardized test The unit will be assessed in a holistic manner as is practical and may be integrated with the assessment of other relevant units of competency. Assessment will occur over a range of situations, which will include disruptions to normal, smooth operation. Simulation may be required to allow for timely assessment of parts of this unit of competency. Simulation should be based on the actual workplace and will include walk through of the relevant competency components.
4.	Context for Assessment	4.1 Competency may be assessed individually in the actual workplace or simulation environment in TESDA accredited institutions.

UNIT OF COMPETENCY : DEVELOP CAREER AND LIFE DECISIONS

UNIT CODE : 400311213

UNIT DESCRIPTOR : This unit covers the knowledge, skills, and attitudes in

managing one's emotions, developing reflective practice, boosting self-confidence, and developing self-regulation.

	1	DEDECRMANCE		
ELEME	NT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Manag	on	 1.1 Self-management strategies are identified 1.2 Skills to work independently and to show initiative, to be conscientious, and persevering in the face of setbacks and frustrations are developed 1.3 Techniques for effectively handling negative emotions and unpleasant situation in the workplace are examined 	 1.1 Self-management strategies that assist in regulating behavior and achieving personal and learning goals (e.g. Nine self-management strategies according to Robert Kelley) 1.2 Enablers and barriers in achieving personal and career goals 1.3 Techniques in handling negative emotions and unpleasant situations in the workplace such as frustration, anger, worry, anxiety, etc. 	1.1 Managing properly, one's emotions and recognizing situations that cannot be changed and accept them and remain professional 1.2 Developing self- discipline, working independently and showing initiative to achieve personal and career goals 1.3 Showing confidence, and resilience in the face of setback and frustrations and other negative emotions and unpleasant situations in the workplace
2. Develoreflecti	ive e	2.1 Personal strengths and achievements, based on self-assessment strategies and teacher feedback are contemplated 2.2 Progress when seeking and responding to feedback from	2.1 Basic SWOT analysis 2.2 Strategies to improve one's attitude in the workplace 2.3 Gibbs' Reflective Cycle/Model (Description, Feelings, Evaluation,	2.1 Using the basic SWOT analysis as self-assessment strategy 2.2 Developing reflective practice through realization of limitations, likes/dislikes; through

	teachers to assist	Analysis	showing of solf
	them in consolidating	Analysis, Conclusion, and	showing of self- confidence
	strengths,	Action plan)	2.3 Demonstrating
	addressing	Action plan)	self-acceptance
	weaknesses and		and being able to
	fulfilling their		accept
	potential are		challenges
	monitored		Challeriges
	2.3 Outcomes of		
	personal and		
	academic challenges		
	by reflecting on		
	previous problem		
	solving and decision-		
	making strategies		
	and feedback from		
	peers and teachers		
	are predicted		
3. Boost self-	3.1 Efforts for continuous	3.1 Four components	3.1 Performing
confidence	self-improvement are	of self-regulation	effective
and	demonstrated	based on Self-	communication
develop	3.2 Counter-productive	Regulation Theory	skills – reading,
self-	tendencies at work	(SRT)	writing,
regulation	are eliminated	3.2 Personality	conversing skills
	3.3 Positive outlook in	development	3.2 Showing
	life are maintained	concepts	affective skills –
		3.3 Self-help	flexibility,
		concepts (e. g., 7	adaptability, etc.
		Habits by Stephen	3.3 Self-assessment
		Covey,	for determining
		transactional	one's strengths
		analysis, psycho-	and weaknesses
		spiritual concepts)	

VARIABLE	RANGE
1. Self-management	May include but not limited to:
strategies	1.1 Seeking assistance in the form of job coaching or mentoring
	1.2 Continuing dialogue to tackle workplace grievances
	1.3 Collective negotiation/bargaining for better working conditions
	Share your goals to improve with a trusted co-worker or supervisor
	1.5 Make a negativity log of every instance when you catch yourself complaining to others
	1.6 Make lists and schedules for necessary activities
2. Unpleasant situation	May include but not limited to:
	2.1 Job burn-out
	2.2 Drug dependence
	2.3 Sulking

Critical Aspects of Competency	Assessment requires evidence that the candidate: 1.1 Express emotions appropriately 1.2 Work independently and show initiative
	1.3 Consistently demonstrate self-confidence and self-discipline
2. Resource Implications	The following resources should be provided: 2.1. Access to workplace and resource s 2.2. Case studies
3. Methods of Assessment	Competency in this unit may be assessed through: 3.1. Demonstration or simulation with oral questioning 3.2. Case problems involving work improvement and sustainability issues 3.3. Third-party report
Context for Assessment	4.1. Competency assessment may occur in workplace or any appropriately simulated environment

UNIT OF COMPETENCY : CONTRIBUTE TO WORKPLACE INNOVATION

UNIT CODE : 400311214

UNIT DESCRIPTOR : This unit covers the knowledge, skills, and attitudes

required to make a proactive and positive contribution to

workplace innovation.

ELEMENT Italicized terms are elaborated in the Range of Variables	duals in esting and ng vements ve impacts hallenges in	REQUIRED SKILLS Identifying opportunities to improve and to do things better involvement Identifying the positive impacts and the
ELEMENT Italicized terms are elaborated in the Range of Variables	wledge of duals in esting and ag vements ve impacts hallenges in ation of changes	Identifying opportunities to improve and to do things better involvement Identifying the positive impacts
elaborated in the Range of Variables 1. Identify opportunities to do things better 1.2 Information are gathered and reviewed which may be relevant to ideas and which might assist in gaining support for idea 2. Discuss and develop ideas with others 2.1 People who could provide input to ideas for improvements are identified 2.2 Ways of approaching people to begin sharing ideas are selected 2.3 Meeting is set with relevant people 2.1 Roles indivisus sugge making improvements are identified 2.2 The pople who could provide input to ideas for improvements are identified 2.3 Types and could provide input to ideas for improvements are identified 2.4 Several and respect to the provide in provid	of 1.1 duals in esting and ng vements ve impacts hallenges in ation s of changes	Identifying opportunities to improve and to do things better involvement Identifying the positive impacts
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identified impro 2.2 Ways of approaching people to begin and of sharing ideas are innov selected 2.3 Types 2.3 Meeting is set with relevant people 2.4 Sever	esting and	improve and to
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selected 2.3 Types 2.3 Meeting is set with and relevant people 2.4 Seven	_	and the
relevant people 2.4 Sever	s of changes	challenges of
	esponsibility	change and
2.4 Ideas for follow up highly	n habits of	innovation
		Providing
are review and peopl	_	examples of the
selected based on	C	types of changes
feedback	U	that are within
	G	
	G	=
ideas with others	G	
Idodo Willi Olliolo		COHHIGHICAIINO
		Communicating ideas for change
2.5 Critical inquiry method is used to discuss and develop	E	and outside own scope of responsibility

			grou	p ussions and
				tings
3. Integrate	3.1 Critical inquiry	3.1 Roles of		tifying
ideas for	method is used to	individuals in		ortunities to
change in	integrate different	suggesting and		ove and to
the	ideas for change of	making	•	nings better
workplace	key people	improvements		lvement
Womplace	3.2 Summarizing,	3.2 Positive impacts	_	tifying the
	analyzing and	and challenges in		tive impacts
	generalizing skills	innovation	and	•
	are used to extract	3.3 Types of changes	chal	lenges of
	salient points in the	and responsibility	char	nge and
	pool of ideas	3.4 Seven habits of	inno	vation
	3.3 Reporting skills are	highly effective	3.3 Prov	riding
	likewise used to	people		nples of the
	communicate results	3.5 Basic research		s of changes
	3.4 Current Issues and	skills		are within
	<i>concerns</i> on the			outside own
	systems, processes		scop	
	and procedures, as			onsibility
	well as the need for			nmunicating
	simple innovative			s for change
	practices are identified			ugh small
	laentinea		grou	บ ussions and
				tings
				nonstrating
				s in analysis
			and	αα., σσ
				pretation of
			data	•

VARIABLES	RANGE
Opportunities for improvement	May include: 1.1 Systems 1.2 Processes
	1.3 Procedures1.4 Protocols1.5 Codes
2 Information	1.6 Practices
2. Information	May include: 2.1 Workplace communication problems
	2.2 Performance evaluation results
	2.3 Team dynamics issues and concerns2.4 Challenges on return of investment
	2.5 New tools, processes and procedures
O. Danda wha saidd	2.6 New people in the organization
3. People who could provide input	May include: 3.1 Leaders
provide input	3.2 Managers
	3.3 Specialists
	3.4 Associates 3.5 Researchers
	3.6 Supervisors
	3.7 Staff
	3.8 Consultants (external)3.9 People outside the organization in the same field or
	similar expertise/industry
	3.10 Clients
4. Critical inquiry method	May include: 4.1 Preparation
	4.2 Discussion
	4.3 Clarification of goals
	4.4 Negotiate towards a Win-Win outcome
	4.5 Agreement4.6 Implementation of a course of action
	4.7 Effective verbal communication. See our pages Verbal Communication and Effective Speaking
	4.8 Listening
	4.9 Reducing misunderstandings is a key part of effective negotiation
	4.10 Rapport Building
	4.11 Problem Solving
	4.12 Decision Making 4.13 Assertiveness
	4.14 Dealing with Difficult Situations
5. Reporting skills	May include:
	5.1 Data management 5.2 Coding
	5.3 Data analysis and interpretation
	5.4 Coherent writing
	5.5 Speaking

	T
Critical Aspects of Competency	Assessment requires evidence that the candidate: 1.1 Identified opportunities to do things better 1.2 Discussed and developed ideas with others on how to contribute to workplace innovation 1.3 Integrated ideas for change in the workplace 1.4 Analyzed and reported rooms for innovation and learning in the workplace
2. Resource Implications	The following resources should be provided:
	2.1 Pens, papers and writing implements
	2.2 White board
	2.3 Manila papers
3. Methods of	Competency in this unit may be assessed through:
Assessment	3.1 Psychological and behavioral Interviews
	3.2 Performance Evaluation
	3.3 Life Narrative Inquiry
	3.4 Review of portfolios of evidence and third-party workplace reports of on-the-job performance.
	3.5 Sensitivity analysis
	3.6 Organizational analysis
	3.7 Standardized assessment of character strengths and virtues applied
4. Context for	4.1 Competency may be assessed individually in the actual
Assessment	workplace or simulation environment in TESDA accredited institutions

UNIT OF COMPETENCY : PRESENT RELEVANT INFORMATION

UNIT CODE : 400311215

UNIT DESCRIPTOR : This unit covers the knowledge, skills, and attitudes

required to present data/information appropriately.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Gather data/ information	 1.1 Evidence, facts and information are collected 1.2 Evaluation, terms of reference and conditions are reviewed to determine whether data/information falls within project scope 	 1.1 Organizational protocols 1.2 Confidentiality 1.3 Accuracy 1.4 Business mathematics and statistics 1.5 Data analysis techniques/proce dures 1.6 Reporting requirements to a range of audiences 1.7 Legislation, policy and procedures relating to the conduct of evaluations 1.8 Organizational values, ethics and codes of conduct 	 1.1 Describing organizational protocols relating to client liaison 1.2 Protecting confidentiality 1.3 Describing accuracy 1.4 Computing business mathematics and statistics 1.5 Describing data analysis techniques/ procedures 1.6 Reporting requirements to a range of audiences 1.7 Stating legislation, policy and procedures relating to the conduct of evaluations 1.8 Stating organizational values, ethics and codes of conduct

2. Assess	2.4	Validity of data/	2.1	Business	2.4	Computing
	2.1	Validity of data/ information is	2.1		2.1	Computing business
gathered				mathematics and		
data/	0.0	assessed	0.0	statistics		mathematics and
information	2.2	Analysis techniques	2.2	Data analysis		statistics
		are applied to assess		techniques/	2.2	Describing data
		data/ information		procedures		analysis
	2.3	Trends and	2.3	Reporting		techniques/
		anomalies are		requirements to a		procedures
		identified		range of	2.3	Reporting
	2.4	Data analysis		audiences		requirements to a
		techniques and	2.4	1 5		range of
		procedures are		requirements to a		audiences
		documented		range of	2.4	Reporting
	2.5	Recommendations		audiences		requirements to a
		are made on areas of	2.5	Legislation, policy		range of
		possible		and procedures		audiences
		improvement		relating to the	2.5	Stating
				conduct of		legislation, policy
				evaluations		and procedures
			2.6	Organizational		relating to the
				values, ethics		conduct of
				and codes of		evaluations
				conduct	2.6	Stating
						organizational
						values, ethics
						and codes of
						conduct
3. Record and	3.1	Studied	3.1	Data analysis	3.1	Describing data
present		data/information are		techniques/		analysis
information		recorded		procedures		techniques/
	3.2	Recommendations	3.2	Reporting		procedures
		are analyzed for		requirements to a	3.2	Reporting
		action to ensure they		range of		requirements to a
		are compatible with		audiences		range of
		the project's scope	3.3	Legislation, policy		audiences
		and terms of		and procedures	3.3	Stating
		reference		relating to the		legislation, policy
	3.3	Interim and final		conduct of		and procedures
		reports are analyzed		evaluations		relating to the
		and outcomes are	3.4	Organizational		conduct of
		compared to the		values, ethics		evaluations
		criteria established at		and codes of	3.4	Stating
		the outset		conduct		organizational
	34	Findings are				values, ethics
	5.7	presented to				and codes of
		stakeholders				conduct practices

VARIABLE	RANGE
1. Data analysis	May include but not limited to:
techniques	1.1. Domain analysis
	1.2. Content analysis
	1.3. Comparison technique

Critical Aspects of Competency	Assessment requires evidence that the candidate: 1.1 Determine data / information 1.2 Studied and applied gathered data/information 1.3 Recorded and studied data/information These aspects may be best assessed using a range of
	scenarios as a stimulus with a walk-through forming part of the response. These assessment activities should include a range of problems, including new, unusual and improbable situations that may have happened.
2. Resource Implications	Specific resources for assessment 2.1 Evidence of competent performance should be obtained by observing an individual in an information management role within the workplace or operational or simulated environment.
3. Methods of Assessment	Competency in this unit may be assessed through: 3.1 Written Test 3.2 Interview 3.3 Portfolio The unit will be assessed in a holistic manner as is practical and may be integrated with the assessment of other relevant units of competency. Assessment will occur over a range of situations, which will include disruptions to normal, smooth operation. Simulation may be required to allow for timely assessment of parts of this unit of competency. Simulation
	should be based on the actual workplace and will include walk through of the relevant competency components.
Context for Assessment	4.1 In all workplaces, it may be appropriate to assess this unit concurrently with relevant teamwork or operation units.

UNIT OF COMPETENCY : PRACTICE OCCUPATIONAL SAFETY AND HEALTH

POLICIES AND PROCEDURES

UNIT CODE : 400311216

UNIT DESCRIPTOR : This unit covers the knowledge, skills, and attitudes

required to identify OSH compliance requirements, prepare OSH requirements for compliance, and perform tasks in accordance with relevant OSH policies and

procedures.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Identify OSH compliance requirements	1.1 Relevant OSH requirements, regulations, policies and procedures are identified in accordance with workplace policies and procedures 1.2 OSH activity non- conformities are conveyed to appropriate personnel 1.3 OSH preventive and control requirements are identified in accordance with OSH work policies and procedures	 1.1 OSH preventive and control requirements 1.2 Hierarchy of Controls 1.3 Hazard Prevention and Control 1.4 General OSH principles 1.5 Work standards and procedures 1.6 Safe handling procedures of tools, equipment and materials 1.7 Standard emergency plan and procedures in the workplace 	 1.1 Applying communication skills 1.2 Applying interpersonal skills 1.3 Applying critical thinking skills 1.4 Applying observation skills
2. Prepare OSH requirements for compliance	2.1 OSH work activity material, tools and equipment requirements are identified in accordance with workplace policies and procedures 2.2 Required OSH materials, tools and equipment are acquired in accordance with workplace policies and procedures	2.1 Resources necessary to execute hierarchy of controls 2.2 General OSH principles 2.3 Work standards and procedures 2.4 Safe handling procedures of tools, equipment and materials 2.5 Different OSH control measures	 2.1 Applying Communication skills 2.2 Applying estimation skills 2.3 Applying interpersonal skills 2.4 Applying critical thinking skills 2.5 Applying observation skills 2.6 Identifying material, tool and equipment

	2.3 Required OSH materials, tools and equipment are arranged/ placed in accordance with OSH work standards			
3. Perform tasks in accordance with relevant OSH policies and procedures	3.1 Relevant OSH work procedures are identified in accordance with workplace policies and procedures 3.2 Work Activities are executed in accordance with OSH work standards 3.3 Non-compliance work activities are reported to appropriate personnel	work activities General OSH principles OSH Violations	3.1 3.2 3.3 3.4 3.5	troubleshooting skills Applying critical thinking skills

VARIABLE	RANGE
OSH Requirements, Regulations, Policies and Procedures	May include: 1.1 Clean Air Act 1.2 Building code 1.3 National Electrical and Fire Safety Codes 1.4 Waste management statutes and rules 1.5 Permit to Operate 1.6 Philippine Occupational Safety and Health Standards 1.7 Department Order No. 13 (Construction Safety and Health) 1.8 ECC regulations
2. Appropriate Personnel	May include: 2.1 Manager 2.2 Safety Officer 2.3 EHS Offices 2.4 Supervisors 2.5 Team Leaders 2.6 Administrators 2.7 Stakeholders 2.8 Government Official 2.9 Key Personnel 2.10 Specialists 2.11 Himself
OSH Preventive and Control Requirements	May include: 3.1 Resources needed for removing hazard effectively 3.2 Resources needed for substitution or replacement 3.3 Resources needed to establishing engineering controls 3.4 Resources needed for enforcing administrative controls 3.5 Personal Protective equipment
Non OSH-Compliance Work Activities	May include non-compliance or observance of the following safety measures: 4.1 Violations that may lead to serious physical harm or death 4.2 Fall Protection 4.3 Hazard Communication 4.4 Respiratory Protection 4.5 Power Industrial Trucks 4.6 Lockout/Tag-out 4.7 Working at heights (use of ladder, scaffolding) 4.8 Electrical Wiring Methods 4.9 Machine Guarding 4.10 Electrical General Requirements 4.11 Asbestos work requirements 4.12 Excavations work requirements

Critical Aspects of	Assessment requires evidence that the candidate:
Competency	1.1.Convey OSH work non-conformities to appropriate personnel
	1.2.Identify OSH preventive and control requirements in accordance with OSH work policies and procedures
	1.3. Identify OSH work activity material, tools and equipment requirements in accordance with workplace policies and procedures
	1.4. Arrange/Place required OSH materials, tools and equipment in accordance with OSH work standards
	1.5. Execute work activities in accordance with OSH work standards
	1.6.Report OSH activity non-compliance work activities to appropriate personnel
2. Resource Implications	The following resources should be provided:
·	2.1 Facilities, materials tools and equipment necessary for the activity
3. Methods of	Competency in this unit may be assessed through:
Assessment	3.1 Observation/Demonstration with oral questioning
	3.2 Third party report
4. Context for	4.1 Competency may be assessed in the workplace or in a
Assessment	simulated workplace setting

UNIT OF COMPETENCY: EXERCISE EFFICIENT AND EFFECTIVE SUSTAINABLE

PRACTICES IN THE WORKPLACE

UNIT CODE : 400311217

UNIT DESCRIPTOR: This unit covers knowledge, skills, and attitude to identify the

efficiency and effectiveness of resource utilization, determine causes of inefficiency and/or ineffectiveness of resource utilization, and convey inefficient and ineffective

environmental practices.

1. Identify the efficiency and effectiveness of resource utilization	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables 1.1 Required resource utilization in the workplace is measured using appropriate techniques 1.2 Data are recorded in accordance with workplace protocol 1.3 Recorded data are compared to determine the efficiency and effectiveness of resource utilization	REQUIRED KNOWLEDGE 1.1 Importance of environmental literacy 1.2 Environmental work procedures 1.3 Waste minimization 1.4 Efficient energy consumption	REQUIRED SKILLS 1.1 Recording skills 1.2 Writing skills 1.3 Applying innovation skills
	according to established environmental work procedures		
2. Determine causes of inefficiency and/or ineffectiveness of resource utilization	 2.1 Potential causes of inefficiency and/or ineffectiveness are listed 2.2 Causes of inefficiency and/or ineffectiveness are identified through deductive reasoning 2.3 Identified causes of inefficiency and/or ineffectiveness are validated thru established environmental procedures 	2.1 Causes of environmental inefficiencies and ineffectiveness	2.1 Applying deductive reasoning skills 2.2 Applying critical thinking 2.3 Applying problem solving skills 2.4 Applying observation skills
3. Convey inefficient and ineffective	3.1 Efficiency and effectiveness of resource utilization are	3.1 Appropriate Personnel to address the	3.1 Applying written and oral

environmental practices	reported to appropriate personnel 3.2 Concerns related resource utilization are discussed with appropriate personnel 3.3 Feedback on information/ concerns raised are clarified with	environmental hazards 3.2 Environmental corrective actions	communication skills 3.2 Applying critical thinking 3.3 Applying problem solving 3.4 Applying observation skills 3.5 Practicing

	VARIABLE		RANGE	
1.	Environmental Work	May include:		
	Procedures	1.1	Utilization of Energy, Water, Fuel Procedures	
		1.2	Waste Segregation Procedures	
		1.3	Waste Disposal and Reuse Procedures	
		1.4	Waste Collection Procedures	
		1.5	Usage of Hazardous Materials Procedures	
		1.6	Chemical Application Procedures	
		1.7	Labeling Procedures	
2.	Appropriate Personnel	May	include:	
		2.1	Manager	
		2.2	Safety Officer	
		2.3	EHS Offices	
		2.4	Supervisors	
		2.5	Team Leaders	
		2.6	Administrators	
		2.7	Stakeholders	
		2.8	Government Official	
		2.9	Key Personnel	
		2.10	Specialists	
		2.11	Himself	

Critical Aspects of Competency	Assessment requires evidence that the candidate: 1.1 Measured required resource utilization in the workplace using appropriate techniques 1.2 Recorded data in accordance with workplace protocol 1.3 Identified causes of inefficiency and/or	
	ineffectiveness through deductive reasoning 1.4 Validate the identified causes of inefficiency and/or ineffectiveness thru established environmental procedures	
	1.5 Report efficiency and effectiveness of resource utilization to appropriate personnel1.6 Clarify feedback on information/concerns raised with appropriate personnel	
2. Resource Implications	The following resources should be provided: 2.1 Workplace 2.2 Tools, materials and equipment relevant to the tasks 2.3 PPE 2.4 Manuals and references	
3. Methods of Assessment	Competency in this unit may be assessed through: 3.1 Demonstration 3.2 Oral questioning 3.3 Written examination	
Context for Assessment	4.1 Competency assessment may occur in workplace or any appropriately simulated environment4.2 Assessment shall be observed while task are being undertaken whether individually or in-group	

UNIT OF COMPETENCY : PRACTICE ENTREPRENEURIAL SKILLS IN THE

WORKPLACE

UNIT CODE : 400311218

UNIT DESCRIPTOR : This unit covers the outcomes required to apply

entrepreneurial workplace best practices and implement

cost-effective operations.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Apply entrepreneuri al workplace best practices	1.1 Good practices relating to workplace operations are observed and selected following workplace policy 1.2 Quality procedures and practices are complied with according to workplace requirements 1.3 Cost-conscious habits in resource utilization are applied based on industry standards	1.1 Workplace best practices, policies and criteria 1.2 Resource utilization 1.3 Ways in fostering entrepreneurial attitudes: 1.3.1 Patience 1.3.2 Honesty 1.3.3 Quality-consciousness 1.3.4 Safety-consciousness 1.3.5 Resourcefulness	1.1 Applying communication skills 1.2 Complying with quality procedures
2. Communicate entrepreneuri al workplace best practices	2.1 Observed good practices relating to workplace operations are communicated to appropriate person 2.2 Observed quality procedures and practices are communicated to appropriate person 2.3 Cost-conscious habits in resource utilization are communicated based on industry standards	2.1 Workplace best practices, policies and criteria 2.2 Resource utilization 2.3 Ways in fostering entrepreneurial attitudes: 2.3.1 Patience 2.3.2 Honesty 2.3.3 Quality-consciousness 2.3.4 Safety-consciousness 2.3.5 Resourcefulness	2.1 Applying communication skills 2.2 Complying with quality procedures 2.3 Following workplace communication protocol

3.	Implement cost- effective operations	3.1 Preservation and optimization of workplace resources is implemented in accordance with enterprise policy 3.2 Judicious use of
		i a.z judicious use oi

- enterprise policy
 3.2 Judicious use of
 workplace tools,
 equipment and
 materials are
 observed according
 to manual and work
- 3.3 Constructive contributions to office operations are made according to enterprise requirements.

requirements

3.4 Ability to work within one's allotted time and finances is sustained

- 3.1 Optimization of workplace resources
- 3.2 5S procedures and concepts
- 3.3 Criteria for costeffectiveness
- 3.4 Workplace productivity
- 3.5 Impact of entrepreneurial mindset to workplace productivity
- 3.6 Ways in fostering entrepreneurial attitudes:
 - 3.6.1 Qualityconsciousness
 - 3.6.2 Safetyconsciousness

- 3.1 Implementing preservation and optimizing workplace resources
- 3.2 Observing judicious use of workplace tools, equipment and materials
- 3.3 Making constructive contributions to office operations
- 3.4 Sustaining ability to work within allotted time and finances

VARIABLE	RANGE
1.Good practices	May include:
	1.1 Economy in use of resources
	1.2 Documentation of quality practices
2.Resources utilization	May include:
	2.1 Consumption/ use of consumables
	2.2 Use/Maintenance of assigned equipment and furniture
	2.3 Optimum use of allotted /available time

1. Critical Aspects of	Assessment requires evidence that the candidate:		
Competency	1.1 Demonstrated ability to identify and sustain cost		
	effective activities in the workplace		
	1.2 Demonstrated ability to practice entrepreneurial		
	knowledge, skills and attitudes in the workplace.		
2. Resource Implications	The following resources should be provided:		
	2.1 Simulated or actual workplace		
	2.2 Tools, materials and supplies needed to demonstrate		
	the required tasks		
	2.3 References and manuals		
	2.3.1 Enterprise procedures manuals		
	2.3.2 Company quality policy		
3. Methods of	Competency in this unit should be assessed through:		
Assessment	3.1 Interview		
	3.2 Third-party report		
4. Context of	4.1 Competency may be assessed in workplace or in a		
Assessment	simulated workplace setting		
	4.2 Assessment shall be observed while tasks are being		
	undertaken whether individually or in-group		

COMMON COMPETENCIES

UNIT OF COMPETENCY : APPLY QUALITY STANDARDS

UNIT CODE : AB-AFF1401100611201

UNIT DESCRIPTOR : This unit covers the knowledge, skills, attitudes, and values

needed to apply quality standards in the workplace. The unit also includes the application of relevant safety procedures and regulations, organization procedures, and

customer requirements.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Inspect quality of received products	 1.1 Work instruction is obtained and work is carried out in accordance with standard operating procedures 1.2 Received products are checked against workplace standards and specifications 1.3 Faulty materials related to work are identified and isolated 1.4 Faults and any identified causes are recorded and/or reported to the supervisor concerned in accordance with workplace procedures. 1.5 Faulty materials are replaced in accordance with workplace procedures. 	1.1 Relevant production processes, materials and products 1.2 Characteristics of materials, software and hardware used in production COMMUNICATION 1.3 Quality checking procedures 1.4 Quality workplace procedures 1.5 Identification of faulty products related to work	 1.1 Reading skills required to interpret work instruction 1.2 Critical thinking 1.3 Interpreting work instructions
Assess own work	2.1 Documentation relative to quality within the company is	ENVIRONMENTAL 2.1 Safety and environmental	2.1 Carrying out work in accordance

	identified and used in accordance with established procedures 2.2 Completed work is checked against workplace standards relevant to the task undertaken 2.3 Errors are identified and isolated in accordance with established procedures. 2.4 Information on the quality and other indicators or work performance are recorded in accordance with workplace procedures. 2.5 In case of deviations from specific quality standards, causes are documented and reported in accordance with the workplace's standard operating procedures	aspects of work processes COMMUNICATION 2.2 Fault identification and reporting 2.3 Workplace procedure in documenting completed work SCIENCE 2.4 Workplace quality indicators	with Occupational Health and Safety (OHS) policies and procedures 2.2 Reading skills required to interpret work instruction 2.3 Critical thinking 2.4 Interpret work instructions
3.Engage in quality improvement	 3.1 Process improvement procedures are participated relative to workplace 3.2 Work is carried out in accordance with process improvement procedures. 3.3 Performance of operation or quality of product to ensure customer satisfaction is monitored in accordance with established procedures. 	TECHNOLOGY 3.1 Quality improvement processes COMMUNICATION 3.2 Company customers defined	3.1 Providing solution and decision- making 3.2 Practicing company process improvement procedure

VARIABLE	RANGE
1. Faults	May include:
	1.1 Product not to specification
	1.2 Products contain incorrect/outdated information
	1.3 Hardware defects
	Materials that do not conform with any regulatory agencies
2. Documentation	May include:
	2.1 Organization work procedures
	2.2 Manufacturer's instruction manual
	2.3 Customer requirements
	2.4 Forms
3. Errors	May include:
	3.1 Deviation from the requirements of the customer
	3.2 Deviation from the requirements of the organization
4. Quality Standards	May include:
	4.1 Product
	4.2 Materials
	4.3 Hardware
	4.4 Software
	4.5 Customer service

1.	Critical Aspects Competency	of	Assessment requires evidence that the candidate: 1.1. Carried out work in accordance with the company's standard operating procedures 1.2. Performed task according to specification 1.3. Reported defects detected in accordance with standards operating procedures 1.4. Carried out work in accordance with the process improvement procedures
2.	Method Assessment	of	Competency in this unit must be assessed through: 2.1. Observation with questioning 2.2. Interview 2.3. Demonstration with questioning 2.4. Written test
3.	Resource Implication		The following resources should be provided: 3.1. Materials, software and/or hardware to be used in a real or simulated situation 3.2. Tools, materials, and equipment appropriate for the unit of competency 3.3. Workplace environment appropriate for the unit of competency
4.	Context Assessment	of	4.1. Competency may be assessed in the actual workplace, in a simulated environment or at the designated TESDA Accredited Assessment Center.

UNIT OF COMPETENCY : PROVIDE AND BUILD QUALITY CUSTOMER

RELATIONS

UNIT CODE : AB-AFF1401100611202

UNIT DESCRIPTOR : This unit of competency deals with the knowledge, skills

and attitudes in providing effective and efficient service to customers. It includes personal presentation, knowledge of updated product information, addressing customer needs

and building customer relations.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Maintain a professional image	1.1 Personal presence is maintained according to employer standards or venue requirements. 1.2 Interpersonal skills are used to ensure that customer needs are accurately identified. 1.3 Visible work area is kept tidy and uncluttered. 1.4 Equipment and other resources are stored according to assignment requirements.	COMMUNICATION 1.1 Interactive communication with others 1.2 Interpersonal skills/social graces with sincerity 1.3 Eye-to-Eye contact 1.4 Maintain teamwork and cooperation ENVIRONMENTAL 1.5 Safe work practices SCIENCE 1.6 Personal hygiene 1.7 Housekeeping 1.8 Time Management	1.1 Applying effective communication skills 1.2 Applying nonverbal communication 1.2.1 Body language 1.3 Practicing good time management 1.4 Ability to work calmly and unobtrusively effectively 1.5 Ability to be attentive, patient and cordial
2. Update knowledge of products and services	2.1 Products to be marketed are identified, familiarized with and fully understood in accordance with established procedures. 2.2 Information on programs is	SCIENCE 2.1 Customer's nature, motivation, expectations, and needs 2.2 Customer needs and expectations related to the	2.1 Applying effective oral communication skills 2.2 Listening skills 2.3 Motivational skills 2.4 Interpersonal skills 2.5 Presentation skills 2.6 Computer literacy

	accessed in accordance with established procedures. 2.3 Additional information on products, services and programs are identified in accordance with established procedures.	product and programs COMMUNICATION 2.3 Appropriate marketing and promotional strategies 2.4 Company standards on how to interact with customers 2.5 Organization's vision, mission	2.7 Understanding customer's nature, motivation, expectations, and needs 2.8 Determining customer needs and expectations related to the product and programs
3. Assess needs of new and existing customers	3.1 Active listening is used to gather information from customers in accordance with established procedures. 3.2 Orientation on products, programs and policies are conducted in accordance with established procedures. 3.3 Provide customers with courteous and professional treatment throughout the interaction using interactive communication. 3.4 Inquiries, concerns and comments are responded to promptly and accurately in accordance with organization's policies. 3.5 Identified related or applicable needs of clients based on the products being offered.	SCIENCE 3.1 Customer's nature, motivation, expectations and needs 3.2 Customer needs and expectations related to the products COMMUNICATION 3.3 Appropriate marketing and promotional strategies 3.4 Company standards on how to interact with customer 3.5 Organization's vision, mission, and values	3.1 Applying effective oral communication skills 3.2 Listening skills 3.3 Motivational skills 3.4 Interpersonal skills 3.5 Presentation skills 3.6 Understanding customer's nature, motivation, expectations and needs 3.7 Determining customer needs and expectations related to the products 3.8 Applying commitment/dedic ation, love of work, competence, courtesy, honesty, sincerity, sensitivity to others, sense of responsibility, caring attitude/compassi on, and charity

4	Build
	relations with
	customers

- 4.1 Customer
 expectations on
 quality, efficiency,
 punctuality and
 appearance are met
 in accordance with
 established
 procedures.
- 4.2 Possible causes of customer dissatisfaction are identified, addressed and recorded according to employer policy.
- 4.3 Customers are fully informed of any relevant concerns in a timely manner and according to agreed reporting procedures.

COMMUNICATION

- 4.1 Interactive communication with others
 4.2 Interpersonal skills/social graces with sincerity
- 4.3 Attitude
- 4.3.1 Attentive, patient and cordial
- 4.3.2 Eye-to-eye contact
- 4.3.3 Maintain teamwork and cooperation

TECHNOLOGY

4.4 Communication devices

ENVIRONMENT

4.5 Safety practices4.6 Safe work practices

SCIENCE

4.7 Personal hygiene

- 4.1 Applying effective communication skills
- 4.2. Applying nonverbal communication, Body language
- 4.3 Practicing good time management
- 4.4 Ability to work calmly and unobtrusively effectively

VARIABLE	RANGE	
Personal presence	May include: 1.1 Stance 1.2 Posture 1.3 Body language 1.4 Demeanor 1.5 Grooming 1.6 Dress code/attire	
2. Employer standards	May include: 2.1 Organizational policy and procedures 2.2 Common and accepted practices in the industry	
3. Interpersonal skills	May include: 3.1 Interactive communication 3.2 Public relations 3.3 Good working attitude 3.4 Sincerity 3.5 Pleasant disposition 3.6 Effective communication skills 3.7 Team player	
4. Interactive communication	May include: 4.1 Information is gathered in courteous and professional manner 4.2 Probing skills 4.3 Skills in effective questioning 4.4 Consistent service quality for all types of customers 4.5 Avoiding controversial issues like politics and religion	

1. Critical Aspects of	Assessment requires evidence that the candidate:
Competency	1.1. Complied with industry practices and procedures
Competency	1.2. Used interactive communication with others
	1.3. Promoted public relations
	1.4. Complied with service manual standards
	1.5. Demonstrated familiarity with company facilities, products and services
	1.6. Received, assessed and respondent to customer needs
	1.7. Applied organizational quality
2. Methods of assessment	Competency in this unit must be assessed through:
	2.1 Observation with questioning
	2.2 Interview
	2.3 Demonstration with questioning
	2.4 Written test
3. Resources implications	The following resources should be provided:
	3.1 Communication devices
	3.2 Tools, materials and equipment appropriate for the unit of
	competency
	3.3 Complete information on products
	3.4 Product brochures
	3.5 Workplace environment appropriate for the unit of competency
4. Context of Assessment	4.1 Competency may be assessed in the actual workplace, in
	a simulated environment or at the designated TESDA
	Accredited Assessment Center.

CORE COMPETENCIES

UNIT OF COMPETENCY: INSPECT COFFEE PRIMARY PROCESSING/ POST-

HARVEST PROCESSING FACILITIES

UNIT CODE : AB-AFF1401100611301

UNIT DESCRIPTOR: This unit covers the knowledge, skills, and attitudes needed

to effectively inspect coffee primary processing/post-harvest

processing facilities.

		I	1
ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Acquire inspection checklist	1.1 Inspection checklist is requested from the appropriate personnel in accordance to the company procedures 1.2 Inspection checklist is received from the appropriate personnel in accordance to company procedures and standard. 1.3 Inspection checklist is reviewed according to company maintenance plan.	COMMUNICATION 1.1 Method of communication. 1.2 Office protocol 1.3. Inspection checklist	 1.1 Communication Skills 1.2 Using communication equipment 1.3 Attention to details 1.4 Observing office protocol 1.5 Interpretation of Verbal and Non-Verbal Cues/Skills
2. Conduct	2.1 Processing room	SCIENCE	2.1 Identifying food
Inspection	requirements are checked in accordance with company sanitation procedures. 2.2 Equipment is checked in accordance with processing room layout 2.3 Appropriate communication is provided to meet identified needs in accordance with procedures and protocols 2.4 Tools are checked in	2.1 Food Contaminants TECHNOLOGY 2.2 Technical Knowledge in a coffee processing facility 2.3 Requirements for processing room 2.4 Procedure in conducting inspection COMMUNICATION 2.5 Company inspection policy and protocols 2.6 Company inspection	contaminants 2.2 Conducting inspection 2.3 Interpersonal Skills 2.4 Attention to details 2.5 Information gathering 2.6 Effective Communication Skills 2.7 Checking the functionality of equipment/ devices
	accordance with the	policy and protocols	

	processing room requirement 2.5 <i>Materials</i> are checked in accordance with the processing room requirement.	2.7 Method of communication	
3. Prepare inspection report	3.1 Inspection report is accomplished based on company format/template 3.2 Inspection report is reviewed for completeness in accordance with company format 3.3 Inspection report is signed in accordance with company template	COMMUNICATION 3.1 Procedure in preparing inspection report 3.2 Office protocol 3.3 Methods of communication 3.4 Inspection report 3.5 Office protocol	3.1 Preparing inspection report 3.2 Observing office protocol 3.3. Interpersonal Skills 3.4 Attention to detail 3.5 Effective Communication Skills 3.6 Using technological equipment/ devices
4. Submit inspection report	 4.1 Inspection report is prepared in accordance with company requirements and standards 4.2 Inspection report is packaged in accordance with company standards and requirements. 4.3 Inspection report is submitted to appropriate personnel in accordance with company protocols. 	4.1 Office Protocol 4.2 Procedure in packaging inspection reports 4.3 Method of communication 4.4 Inspection report 4.5 Inspection protocols	 4.1 Observing office protocol 4.2 Packaging inspection reports 4.3 Interpersonal Skills 4.4 Attention to detail 4.5 Effective Communication Skills 4.6 Using technological equipment/ devices

VARIABLE	RANGE	
1. Inspection checklist	May include:	
	1.1 layout	
	1.2 Inventory of equipment, tools and materials	
2. Processing room	May include:	
requirements	2.1 Physical appearance	
	2.2 Tools	
	2.3 Equipment	
	2.4 Materials	
3. Equipment	May include:	
	3.1 Pulper	
	3.2 Huller	
	3.3 Floatation Tank	
	3.4 Drier	
	3.5 Wheelbarrow	
4. Tools	May include:	
	4.1 Moisture meter	
	4.2 Basin	
	4.3 Drums	
	4.4 Refractometer	
	4.5 Ph. meter	
	4.6 Thermometer	
	4.7 Storage bags	
5.Materials	May include:	
	5.1 Coffee Cherries/berries	
	5.2 Water	
	5.3 Sacks	

1. Critical Aspects of	Assessment requires evidence that the candidate:	
Competency	1.1 Acquired inspection checklist	
	1.2 Conducted inspection	
	1.3 Prepared inspection report	
	1.4 Submitted inspection report	
2. Resource Implications	The following resources should be provided:	
	2.1 Tools, Materials and Equipment appropriate for the unit	
	of competency	
	2.2 Workplace environment appropriate for the unit of	
	competency	
3.Methods of Assessment	Competency in this unit must be assessed through:	
	3.1 Interview	
	3.2 Demonstration with Questioning	
	3.4 Written Examination	
4. Context of Assessment	4.1 Competency may be assessed in the actual workplace	
	or in a simulated area in a Training Center.	

UNIT OF COMPETENCY : PREPARE TOOLS AND EQUIPMENT

UNIT CODE : AB-AFF1401100611302

UNIT DESCRIPTOR : This unit covers the knowledge, skills, and attitudes

needed to prepare the tools and equipment required for coffee processing. It includes identifying tools, preparing

requisition slips, and setting-up of tools.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Identify tools and equipment	 1.1 List of tools and equipment are secured from the appropriate personnel 1.2 Tools and equipment are identified in accordance with job requirements 1.3 Tools and equipment specifications are identified in accordance to job requirements 	SCIENCE 1.1 Types of tools and equipment 1.2 Types and uses of coffee processing equipment TECHNOLOGY 1.3 Tool functions and specifications 1.4 Operation and functions of coffee processing equipment COMMUNICATION 1.5 Communication procedures and protocols LAWS AND ORDINANCES 1.6 Occupational Health and Safety Standards (OSHS)	 1.1 Describing tools and equipment and their uses 1.2 Observing communication procedures and protocol 1.3 Interpersonal Skills 1.4 Attention to detail 1.5 Information gathering 1.6 Effective Communication Skills 1.7 Using communication tools 1.8 Following safety procedures

2. Prepare requisition slip	 2.1 Requisition slip is filled up using the prescribed form. 2.2 Tools and equipment are received in accordance with established procedures 2.3 Tools and equipment are checked according to required specifications 	TECHNOLOGY 2.1 Basic computer knowledge MATHEMATICS 2.2 Basic mathematics COMMUNICATION 2.3 Requisition Slip forms 2.4 Communication procedures	2.1 Preparing requisition slip 2.2 Computing number of required materials for requisition 2.3 Basic computer operation 2.4 Interpersonal Skills 2.5 Attention to detail 2.6 Effective communication skills
3. Check tools and equipment for functionality	3.1 Tools and equipment are inspected and checked for functionality in accordance to specifications or manufacturer manual 3.2 Equipment and tools are checked for cleanliness in accordance to job requirements 3.3 Tools and equipment report is prepared and submitted to appropriate personnel for immediate action	SCIENCE 3.1 Types of tools and equipment 3.2 Ergonomics TECHNOLOGY 3.3 Work procedures COMMUNICATION 3.4 Protocols 3.5 Communication procedures LAWS AND ORDINANCES 3.6 Occupational Health and Safety Standards (OSHS)	3.1 Describing functionality of tools and equipment 3.2 Observing work procedures in checking tools and equipment 3.3 Attention to detail 3.4 Effective Communications Skills 3.5 Using communication devices 3.6 Interpretation of Verbal and Non — Verbal Cues/Skill 3.7 Using computing devices 3.8 Applying OSH Principle

4. Set-up tools	4.1 Tools and equipment	SCIENCE	4.1 Setting up tools
and	are arranged in	4.1 Lay-out of	and equipment
equipment	accordance with job	processing room	following
according to	requirements	processing room	approved layout
lay-out	4.2 Tools and equipment	TECHNOLOGY	4.2 Observing work
lay-out	are secured in		procedures
		4.3 Work procedures	•
	accordance with job	MATHEMATICS	4.3 Computing space
	requirements		requirements
	4.2 Personal protective	4.4 Basic	4.4 Interpersonal
	equipment (PPE) is	mathematics	Skills
	used in accordance	COMMUNICATION	4.2 Attention to detail
	with Occupational	COMMUNICATION	4.3 Effective
	Safety and Health	4.5 Protocols	Communications
	Standards		Skills
	4.3 Appropriate		4.4 Using
	Occupational Safety	LAWS AND	communication
	, , , , ,,	ORDINANCES	devices
	in accordance with	4.6 Occupational	4.5 Interpretation of
	Occupational Safety	Health and	Verbal and Non
	and Health Standards	Safety	Verbal
		Standards	Cues/Skill
		(OSHS)	4.6 Applying OSH
			Principle
Determine	5.1 Personal protective	SCIENCE	5.1 Identifying
occupational	equipment is identified in	5.1 Types of	appropriate
safety and	accordance with	Personal	PPEs
health standards	occupational safety and	Protective	5.2 Applying OSH
	health standards	Equipment's	principles
	5.2 Occupational safety		5.3 Attention to detail
	principles are applied in	TECHNOLOGY	5.4 Effective
	accordance with	5.2Use of PPE	Communications
	occupational safety and		Skills
	health standards	LAWS and	5.5 Using
	5.3 Required OHS	ORDINANCES	communication
	materials, tools and	5.3 Occupational	devices
	equipment are prepared	Health and	5.6 Interpretation of
	in accordance with OHS	Safety	Verbal and Non
	standards	Standards	Verbal
		(OSHS)	Cues/Skill

VARIABLE	RANGE
1. Tools and equipment	May include: 1.1 Moisture meter 1.2 Basin 1.3 Drums 1.4 Refractometer 1.5 Ph meter 1.6 Thermometer 1.7 Storage bags 1.8 Pulper 1.9 Huller 1.10 Floatation Tank 1.11 Drier 1.12 Coffee Processing Machine 1.13 Pulper 1.14 Huller 1.15 Floatation Tank 1.16 Drier 1.17 Wheelbarrow
2. Personal Protective Equipment (PPE)	May include: 2.1 Rubber boots 2.2 Rubber gloves 2.3 Masks 2.4 Apron 2.5 Hair net

Critical Aspects of Competency	Assessment requires evidence that the candidate: 1.1 Identified appropriate tools and equipment 1.2 Prepared requisition slip 1.3 Set-up tools and equipment according to lay-out	
2. Resource Implications	The following resources should be provided:2.1 Tools, Materials and Equipment appropriate for the unit of competency2.2 Workplace environment appropriate for the unit of competency	
3.Methods of	Competency in this unit must be assessed through:	
Assessment	3.1 Interview	
	3.2 Demonstration with Questioning	
	3.3 Written Examination	
4. Context of	4.1 Competency may be assessed in the actual workplace or	
Assessment	in a simulated area in a Training Center.	

UNIT OF COMPETENCY : PREPARE MATERIALS

UNIT CODE : AB-AFF1401100611303

UNIT DESCRIPTOR

: This unit covers the knowledge, skills, and attitudes needed to prepare the materials required for coffee processing including assessing and weighing berries/cherries and determining the appropriate coffee processing method.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Assess berries/cherries	1.1 Berries sample is visually inspected in accordance with established procedures 1.2 Defective cherries are segregated and classify according to GAP for coffee 1.3 Unwanted materials are disposed based on industry practice	SCIENCE 1.1 Types and characteristics of cherries and berries 1.2 Types of defective berries/cherries 1.3 Defective cherries 1.4 Kinds of unwanted materials TECHNOLOGY 1.5 Procedure in assessing cherries and berries 1.6 Procedure in segregating and classifying defective cherries 1.7 Waste disposal system LAWS and ORDINANCES 1.8 Philippine National Standards/Bureau of Agriculture and Fisheries Standards (PNS/BAFS)	1.1 Identifying types of berries/ cherries 1.2 Conducting visual inspection of coffee berries/ cherries 1.3 Practicing PNS/BAFS, GAP, for coffee 1.4 Identifying defective berries/ cherries 1.5 Segregating and classifying defective cherries 1.6 Disposing unwanted materials 1.7 Implementing waste disposal system

		169:2015- Code of Good Agricultural Practices (GAP) for Coffee	
2. Weigh the berries/cherries	2.1 Appropriate weighing scale is identified in accordance with company requirements 2.2 Weighing scale is calibrated according with industry standards 2.3 Appropriate weighing scale is used according to job requirements	SCIENCE 2.1 Types of weighing scales 2.2 Functions of weighing scale TECHNOLOGY 2.3 Procedures in calibration of weighing scale MATHEMATICS 2.4 Conversion of Units	 2.1 Identifying parts and functions of weighing scale 2.2 Using weighing scale 2.3 Calibrating weighing scale 2.4 Converting units To desired weight measure 2.5 Attention to detail 2.6 Information gathering 2.7 Conducting visual inspection of coffee cherries/ berries
3. Determine the coffee processing method	3.1 Market preference is determined in accordance with client requirements 3.2 Coffee processing methods are reviewed to identify the most appropriate method based on client requirement 3.3 Appropriate coffee processing method is selected in accordance with client requirements	SCIENCE 3.1 Coffee processing methods 3.2 Market preferences COMMUNICATION 3.3 Client requirements 3.4 Communication procedures	3.1 Describing the coffee processing methods 3.2 Identifying market preferences 3.3 Identifying client requirements 3.4 Interpersonal Skills 3.5 Attention to detail 3.6 Effective communication skills

VARIABLE	RANGE
Defective cherries/berries	May include: 1.1 Insect damaged 1.2 Mature cherries
2. Weighing scale	May include: 2.1 Bar Scale 2.2 Digital 2.3 Analog
3. Market preference	May include: 3.1 Café 3.2 Restaurant 3.2 Commissary 3.3 Hotels 3.4 Bars 3.5 Wholesalers 3.6. Retailers 3.7. Individual Consumers
4. Coffee processing Methods	May include: 3.1 Dry method 3.2 Wet Method 3.3 Honey Method

Critical Aspects of Competency	Assessment requires evidence that the candidate: 1.1 Assessed the berries/cherries 1.2 Disposed unwanted materials 1.3 Weighed the berries/cherries 1.4 Determined the appropriate coffee processing method
2. Resource Implications	The following resources should be provided: 2.1 Tools, Materials and Equipment appropriate for the unit of competency 2.2 Workplace environment appropriate for the unit of competency
3.Methods of	Competency in this unit must be assessed through:
Assessment	3.1 Interview
	3.2 Demonstration with Questioning
	3.3 Written Examination
4. Context of	4.1 Competency may be assessed in the actual workplace or
Assessment	in a simulated area in a Training Center.

UNIT OF COMPETENCY : PROCESS COFFEE CHERRIES/BERRIES

UNIT CODE : AB-AFF1401100611304

UNIT DESCRIPTOR : This unit covers the knowledge, skills, and attitudes needed

to process coffee cherries/berries using different methods.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Process coffee	1.1 Appropriate	SCIENCE	1.1 Identifying
cherries/ berries	occupational	1.1 Types and	types of berries/
using dry	safety	characteristics of	cherries
method	principles	coffee cherries /	1.2 Applying dry
	including PPE	berries	method
	are applied in	1.2 Green Coffee	technology:
	accordance	Beans	floatation,
	with	1.3 Temperature	sorting,
	occupational	1.4 Moisture content	dehusking/
	safety and	1.5 PPE	milling
	health standards	TECHNOLOGY	1.3 Applying
	1.2 Coffee cherries/		temperature and moisture
	berries are	1.6 Drying method of coffee processing	content
	floated and	1.7 Floatation	requirements
	sorted in	procedure	1.4 Attention to
	accordance	1.8 Dehusking and	details
	with industry	milling procedure	1.5 Information
	standards	1.9 Procedure in	gathering
	1.3 Coffee cherries	sorting, grading	1.6 Using
	/ berries are	and storing of	technological
	dried using	Green Coffee	equipment/
	various <i>drying</i>	Beans	devices
	methods in		1.7 Using office
	accordance	COMMUNICATION	forms
	with industry	1.10 Office forms	1.8 Following office
	standards	1.11 Recording	protocols
	1.4 Coffee cherries	procedure	1.9 Applying safety
	/ berries are	1 AMO AMB	and Health
	dehusked /	LAWS AND	procedures
	milled in	ORDINANCE	1.10 Using PPE
	accordance	1.12 Occupational	1.11 Recording
	with industry	Safety and	processing data
	standards 1.5 Green Coffee	Health Standards	in required
	Beans (GCB)	(OSHS)	forms 1.12 Practicing
	` ,		•
	are sorted,		Current Good

	graded and stored according to industry standards 1.6 Processing data are recorded in required forms in accordance with industry standards	1.13 Solid Waste Management Law 1.14 Current good manufacturing practices 1.15 HACCP basic principles 1.16 7S of good housekeeping 1.17 Sanitation standard operating procedure (SSOP) 1.18 Philippine National Standard (PNS)	Manufacturing Practices, 7's of good housekeeping, Sanitation Standard Operating Procedures, Philippine National Standard and Hazard Analysis Critical Control Point (HACCP)
2. Process coffee cherries/ berries using wet method	2.1 Appropriate occupational safety standards including PPE are applied in accordance with occupational safety and health standards 2.2 Coffee cherries/ berries are floated and sorted in accordance with industry standards 2.3 Coffee cherries/ berries are depulped/ pulped in accordance with industry standard 2.4 Coffee parchment are soaked for fermentation in accordance with industry standard 2.5 Coffee parchment are	SCIENCE 2.1 Types and characteristics of coffee cherries / berries 2.2 Parchment coffee 2.3 Green Coffee Beans 2.4 Temperature 2.5 Moisture content 2.6 Personal Protective Equipment TECHNOLOGY 2.7 Wet method coffee processing 2.8 Floatation procedure 2.9 Sorting procedure 2.10 Pulping and depulping procedure 2.11 Fermentation process 2.12 Procedure in washing and drying coffee parchment 2.13 Procedure in dehulling and milling coffee parchment	 2.1 Identifying types of berries/ cherries 2.2 Applying wet method technology: floating, sorting, pulping/ depulping, fermenting, drying, dehusking/ milling, sorting/ grading/storing of GBC 2.3 Applying temperature and moisture content requirement 2.4 Attention to details 2.5 Information gathering 2.6 Using technological equipment/ devices 2.7 Applying OSH 2.8 Using PPE 2.9 Recording processing data in required office forms

	washed and dried in accordance with industry standards 2.6 Coffee parchment are dehulled / milled in accordance with industry standards 2.7 Green Coffee Beans (GCB) are sorted, graded and stored in accordance with industry standards 2.8 Processing data are recorded in required forms in accordance with industry standards	2.14 Procedure in sorting, grading and storing green coffee beans COMMUNICATION 2.15 Office forms 2.16 Procedure in recording processes in required forms LAWS AND ORDINANCE 2.17 Occupational Safety and Health Standards (OSHS) 2.18 Solid Waste Management Law 2.19 Current good manufacturing practices 2.20 HACCP basic principles 2.21 7S of good housekeeping 2.22 Sanitation standard operating procedure (SSOP) 2.23 Philippine National Standard (PNS)	2.10 Following office protocols 2.11 Practicing Current Good Manufacturing Practices, 7's of good housekeeping, Sanitation Standard Operating Procedures, Philippine National Standard and Hazard Analysis Critical Control Point (HACCP)
3. Process coffee cherries/ berries using honey method	3.1 Appropriate occupational safety standards including PPE are applied in accordance with occupational safety and health standards 3.2 Coffee cherries/berries are floated and sorted in accordance with industry standards	SCIENCE 3.1 Types and characteristics of coffee cherries / berries 3.2 Parchment coffee 3.3 Green Coffee Beans 3.4 Temperature 3.5 Moisture content 3.6 PPE TECHNOLOGY 3.7 Honey method coffee processing 3.8 Procedure in measuring temperature	3.1 Identifying types and characteristics of berries/cherries 3.2 Applying honey method of processing coffee: floating, sorting, depulping, drying, stirring, dehulling, GCB sorting, grading and storing 3.3 Measuring coffee bean temperature 3.4 Attention to details

3.3	Cherry/berry
	skin and outer
	layers are
	depulped or
	separated from
	the beans
	leaving varying
	amounts of
	mucilage
	attached to the
	beans in
	accordance
	with industry
	standard.
3.4	Coffee beans

- 3.4 Coffee beans still sticky with mucilage are stored to ferment for 1-3 days based on industry standard.
- 3.5 Coffee
 parchment is
 dried at the
 maximum
 temperature of
 70 degrees
 centigrade in
 accordance
 with
 industry
 standard
- 3.6 Sticky beans are stirred or raked every 6 hours until desired moisture is reached following industry standard
- 3.7 Coffee
 parchment is
 dehulled or
 milled to
 remove the
 hull or
 parchment in
 accordance
 with

COMMUNICATION

3.9 Office forms

3.10 Communication processes

LAWS AND ORDINANCES

- 3.11 Occupational Safety and Health Standards (OSHS) 3.12 Solid Waste
- 3.12 Solid Waste Management Law

- 3.5 Information gathering
- 3.6 Using technological equipment/ devices
- 3.7 Applying
 Occupational
 Safety and
 Health
- 3.8 Using PPE
- 3.9 Using office forms
- 3.10 Following office protocols
- 3.11 Recording processing data in required forms

industry standards 3.8 Coffee beans	
are finally dried	
to attain the	
maximum	
moisture	
allowed per standard of ICO	
for coffee	
3.9 Green Coffee	
Beans (GCB)	
are	
sorted, graded	
and stored in	
accordance	
with industry	
standards	
3.10 Processing	
data are recorded in	
required forms	
accordance	
with industry	
standards	

VARIABLE	RANGE
	May include:
Drying method	1.1 Sun drying or patio drying
	1.2 Mechanical drying
2. Fermentation	May include:
	1.1 Dry
	1.2 Natural
	1.3 Wet
	1.4 Artificial
3. Forms	May include:
	2.1 Monitoring sheet for Fermentation
	2.2 Monitoring sheet for Drying

Critical Aspects of Competency	Assessment requires evidence that the candidate: 1.1 Processed coffee cherries/ berries using dry method 1.2 Processed coffee cherries/ berries using wet method 1.3 Processed coffee cherries/ berries using honey method
2. Resource Implications	The following resources should be provided: 2.1 Tools, Materials and Equipment appropriate for the unit of competency 2.2 Workplace environment appropriate for the unit of competency
3.Methods of Assessment	Competency in this unit must be assessed through: 3.1 Interview 3.2 Demonstration with Questioning 3.3 Written Examination
4. Context of Assessment	4.1 Competency may be assessed in the actual workplace or in a simulated area in a Training Center.

GLOSSARY OF TERMS

Coffee General term for the fruits and seed of plants of the

> genus Coffea, generally cultivated species, as well as products from these fruits and seeds in different stages of processing and use, intended for

consumption.

: Fresh, complete fruit of the coffee tree. This is also Coffee cherries

referred to as "coffee berry".

Contaminant : Any substance not intentionally added to food which

> is present in such food as a result of the production post-harvest handling, manufacturing, processing, preparation, treatment, packing, packaging, transport or holding of such food as a result of environment

contamination.

Contamination : Food safety context:

> The introduction or transfer of a food safety hazard to produce or to the inputs that contact produce, such as soil, water, chemicals, equipment and people.

Environmental context:

The introduction or occurrence of a hazard into the

environment.

Control measures : Any action and activity that can be used to prevent or

eliminate food safety hazard or to reduce it to an

acceptable level.

Dehulling (or hulling) : Primary processing step to separate the dried

> pericarp (in dry method) or the dried parchment and silver skin (in wet method) from the green coffee

beans. This is also referred to as "dry milling".

Depulper Machine used to remove and separate the soft pulp

> of ripe coffee cherry without causing any damage to the parchment coffee. This is also referred to as

"pulper".

Operation in wet processing of coffee which removes Depulping

the pulp (exocarp) and as much as possible the mucilage (mesocarp) through mechanical means. A portion of the mucilaginous mesocarp usually remains adhering to the parchment (endocarp). This

is also referred to as "pulping or wet milling".

Dry process : Treatment of coffee cherry consists of drying to give

husk coffee, followed by mechanical removal of the

dried pericarp to produce green coffee beans.

Epicarp or Exocarp

Scientific word designating the skin of the fruit, a mono-cellular layer covered with a waxy substance ensuring protection of the fruit.

Fertilizer

: Includes any substance -solid or liquid -or any nutrient element or elements -organic or organic - used singly or in combination with other materials, applied directly to the soil/leaves for the purpose of promoting plant growth, increasing crop yield or improving their quality.

Fermentation

Treatment intended to digest the mucilaginous mesocarp adhering to the parchment of the pulped coffee, thereby, allowing its elimination by washing. The fermentation process can be replaced by a mechanical demucilager system to remove the mucilage by friction.

Floatation

The process of separating ripe, healthy cherries/berries from defective, unripe cherries/berries and foreign objects using water floatation

Food safety hazard

: Any chemical, biological or physical substance or property that can cause coffee to become an unacceptable health risk to consumers.

Green Coffee Beans (GCB)

: Commercial term designating the dried seed of the coffee plant, disengaged from their external envelopes.

Honey Method

It involves removing skin and pulp of the coffee cherries/berries while allowing some or all of the mucilage to remain on the beans during drying.

Mesocarp

: Intermediate layer of tissues between epicarp and endocarp (parchment). It consists mainly of pertinacious mucilage and pulp.

Moisture content

: Quality of free water in specified material; expressed either as a decimal ratio or as a percentage.

Mucilage

: Common word to describe the slimy layer found between the pulp and adhering to the parchment inside a coffee cherry, but not removed by pulping. Not present in unripe and overripe coffee.

Parchment

: It refers to the protective layer that surrounds the coffee beans after they have been processed and dry.

Parchment Coffee

Process that involves immersing the parchment coffee in water for specific duration to facilitate the fermentation

Parchment Coffee It is the stage between the processed coffee

cherries/berries and the final green coffee beans.

Pest It refers to organisms that can cause damage or harm

to the coffee which includes insects, mites, rodents,

birds and other animals.

Primary production These steps involved in the growing and harvesting

> of coffee such as planting, water management, nutrient management, pest management and shade

management.

Primary processing The preparation and/or transformation of raw material

for further processing, e.g. dry and wet methods.

Pulp Part of the coffee cherry is composed of the external

exocarp and most of the internal mesocarp

(mucilaginous tissue).

Soaking Process that involves immersing the harvested ripe

coffee cherries/berries in water for specific duration to

facilitate the fermentation.

: Parchment Coffee

The process of separating the defective and good

parchment coffee.

Sorting Coffee Cherries/Berries

> It involves the separation of ripe, unripe, and defective cherries to ensure that only high quality

cherries are used for processing

Green Coffee Beans

It involves inspecting and separating the green coffee beans based on various criteria such as color, shape,

and defects.

Treatment of coffee cherry, consisting of mechanical Wet process

> removal of the exocarp in the presence of water, removal of all the mesocarp by fermentation or methods, and washing followed by drying to expose parchment which is subsequently removed from the

seed/bean to produce green coffee beans.

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